

018528



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D3384-041
Job Sheet 215849



Part No: D3384-041

Job Qty: 2 pcs

Part Name: Cyclic Sock Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/24/20

Job Tracking No:

Due Date: 1/11/21

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D2690 REV B2, D3384 REV C IPP Rev:A 07-12-04 new issue DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	2 pcs	1/11/21		0.00	0.12	Small Fab - 1		DAS 58 89 DEC 08 2020
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - Various 1		
110	QC 5	2 pcs	1/11/21		0.00	0.00	QC 5 - 10		DAS 82 9-89 DEC 08 2020
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
							QC 5 - 82		
120	Packaging 3-1 - Stock - B4B	2 pcs	1/11/21		0.00	0.00	Packaging 3 - 1 - B4B		



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Container No: S318998



Part: D3384-041

Job No: 215849

Serial No/Batch: S318998

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/08/20

					Packaging 3 - 2 - B4B		
					Packaging 3 - 3 - B4B ✓	DEC 09 2020	DAS 80
					Packaging 3 - 4 - B4B	ST 500	9-89
					Packaging 3 - 5 - B4B		
					Packaging 3 - 6 - B4B		
					Packaging 3 - 7 - B4B		
					Packaging 3 - 8 - B4B		
					Packaging 3 - 9 - B4B		
					Packaging 3 - 10 - B4B		
					Packaging 3 - 11 - B4B		
					Packaging 3 - 12 - B4B		
					Packaging 3 - 13 - B4B		
					Packaging 3 - 14 - B4B		
					Packaging 3 - 15 - B4B		
					Packaging 3 - 16 - B4B		
					Packaging 3 - 17 - B4B		
					Packaging 3 - 18 - B4B		
					Packaging 3 - 19 - B4B		
					Packaging 3 - 20 - B4B		
					Packaging 3 - 21 - B4B		
					Packaging 3 - 22 - B4B		
					Packaging 3 - 23 - B4B		
					Packaging 3 - 24 - B4B		
					Packaging 3 - 25 - B4B		
					Packaging 3 - 26 - B4B		
					Packaging 3 - 27 - B4B		
					Packaging 3 - 28 - B4B		
					Packaging 3 - 29 - B4B		
					Packaging 3 - 30 - B4B		
					Packaging 3 - 31 - B4B		
					Packaging 3 - 32 - B4B		
					Packaging 3 - 33 - B4B		
					Packaging 3 - 34 - B4B		
					Packaging 3 - 35 - B4B		
					Packaging 3 - 36 - B4B		
					Packaging 3 - 37 - B4B		
130 QC 21 - SA	2 pcs	1/11/21	0.00 0.00		QC 21 - SA - 21	DAS 21	DEC 09 2020
					QC 21 - SA - 70	9-89	
					QC 21 - SA - 9		
					QC 21 - SA - 77		
					QC 21 - SA - 28		

Part Op 100 - 1- Cut cable as per dwg D2690 2- ASSEMBLE PER DRWG D3384 REV.B
 Descriptions: 110 - (QC5- Inspect part completeness to step on W/O)
 120 - (Identify as per dwg & Stock Location: _____)
 130 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
CBL-1240	Cable	4.4160 ft (2.208 ea)	100-Small Fab - 1	5198/20
CBL-460	Loop Sleeve	4 Ea (2 ea)	100-Small Fab - 1	5309/151
D3384-1	Cyclic Sock	2 pcs (1 ea)	100-Small Fab - 1	5253/13

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	CBL-1240	4	78	0
	CBL-460	4	449	0
	D3384-1	2	11	0

Part Specifications	
Specifications could not be found.	

Plex 11/24/20 9:06 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details: _____					